

Specification complete HewSaw sawline

Second Hand Log Sorting Line.

1. Log deck part 1. with 5 chains, hydr. driven.
2. Log deck part 2. with 5 chains, hydr, driven.
3. Scraper conveyor for cleaning under log deck with 2 chains and cross bars.
4. Log crane with log grabber and hydr. Pack.
5. Step feeder with 4 steps and hydr. Pack.
6. Log haul conveyor with 2 chains.
7. Belt conveyor through metal detector.
8. Metal detector type ABB.
9. Log haul conveyor through REMA 9000 scanner with sorting chair electronic and electric equipment.
10. Log sorting conveyor with 2 chains and hydr. Kick off system, 2 x 18 bins.
11. All electric electronic and hydraulic equipment belonging to the line.

Second Hand Saw Line.

1. Log deck part 1. With 5 chains, hydr. driven.
2. Log deck part 2. With 5 chains, hydr. driven.
3. Scraper conveyor for cleaning under log deck with 2 chains and cross bars.
4. Step feeder with 4 steps, hydr. driven.
5. Remote controlled Log Crane type Kronos 4000 XL incl. hydr. pack.
6. Log haul in to debarker infeed conveyor.
7. Debarker infeed conveyor Valon Kone LB 118.
8. Debarking machine Valon Kone 550 Combi 2R, Type RL/480-8/6-RHP-RS/1, Year of manufacturing 1994 equipped with round trimmer rotor and debarking rotor.
9. Belt conveyor for bark and chips out to stack from debarking machine.
10. Log haul conveyor with 2 chains with kick of system for transport in to saw mill.
11. Cross conveyor with 5 chains for transport up to step feeder.
12. Step feeder with 4 steps for transport in to infeed HewSaw.
13. Infeed conveyor before HewSaw.
14. HewSaw R 115 upgraded with bigger motors.
15. Out feed work after HewSaw with vertical feed rolls.

16. Roll conveyor with cross conveyor after out feed work.
17. Cross conveyor with 5 chains in to elevator.
18. Elevator conveyor with 6 chains and dogs for transport in to green sorting.
19. Belt conveyors from HewSaw to screw conveyor before screen.
20. Screw conveyor up to screen.
21. Chip screen Bruks type BS 7.
22. Belt conveyors for transport of chips and sawdust to stack from screen.
23. All electric, electronic and hydraulic equipment belonging to the line.

Second hand Green Sorting Line.

1. Curve conveyor in to Green sorting line.
2. Turning roll conveyor for reversing direction of Boards.
3. Cross conveyor with 6 chains.
4. Roll conveyor for even ending.
5. Roll bars for letdown to sorting.
6. Cross conveyor with chains and single piece feeder.
7. Cross conveyor with belts and board turner.
8. Maneuver chair for sorter.
9. Cross conveyor with 6 chains with lugs for transport through mini trimmer.
10. Roll conveyor for even ending before mini trimmer.
11. Mini trimmer with 5 cross cut saws.
12. Roll conveyor for even ending after mini trimmer.
13. Length and thickness measuring system.
14. Cross conveyor with hooks for transport to bins.
15. 12 pieces hydraulic let down bins.
16. Cross conveyor with 4 chains under let down bins.
17. Cross conveyor with 5 chains for transport up to double elevator.
18. Scraper conveyor for cleaning under bins with 2 chains and scraper bars.
19. Elevator part 1. With 6 chains with dogs.
20. Elevator part 2. With 6 chains with dogs.
21. Roll bars for transport to cross conveyor.
22. Cross conveyor with 6 chains.
23. Roll conveyor for even ending with vertical driven chain guide.
24. Roll bars with single piece feeder.
25. Cross conveyor with 6 belts.
26. Cross conveyor with 8 chains with lugs and high-low chain for double even ending with 2 pieces roll conveyors.

- 27. Sticker stacker with cross conveyor and 6 forks for layer and 4 forks for stack.**
- 28. Automatic stick layer system type Almb robot system with 11 pieces stick placers and automatic infeed system for sticks.**
- 29. Belt conveyors for transport of off cuts to chipper.**
- 30. Chipper Bruks 1200.**
- 31. All electric, electronic and hydraulic equipment belonging to the line.**